

# **USER'S MANUAL**

## **FLOOR CUTTER**

### **FS 27-E / 7.5 kW**

# **LISSMAC**

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**Edition: 2011/11**

**Translation of the original operating manual**

## **Introduction**

This operating manual should make it easier to learn about the machine and its features.

The operating manual contains important information on operating the machine safely, correctly and efficiently. Following the instructions helps prevent accidents, unnecessary repair costs and down time, which extends the machine's reliability and service life.

The operating manual is yet to be supplemented with instructions pertaining to national laws concerning accident prevention and environmental protection.

The operating manual must always be accessible on the machine.

Every person working on this machine must read and follow the instructions in the operating manual. This includes the following areas:

- Operation, including setting-up, troubleshooting, disposal of waste products, product care, disposal of lubrication and auxiliary products.
- Servicing (maintenance, inspection, repair) and/or
- Transport

In addition to the operating manual and to complying with all national and local regulations concerning accident prevention, the general technical regulations for safe and correct operation must also be adhered to.

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# 1. General Safety Precautions

## 1.1 Warning Labels and Symbols used in this Manual



**Danger!** Not following the instructions can result in serious injuries or even death.

**Caution!** Not following the instructions can, under certain conditions, result in injuries.



**Note!** Not following the instructions can result in damage to the machine or other equipment.

## 1.2 General Safe Operating Procedures

### Danger!

- 1.2.1 The machine has been manufactured in keeping with the most recent technology and the recognised safety rules. Nevertheless there may be some risk of a hazard to life and limb of the user or third persons or impairments of the machine and other real assets respectively.
- 1.2.2 Use the machine only in good working condition and follow all procedures concerning correct and safe operation, as outlined in the manual! This applies specifically to malfunctions that can jeopardise safety!
- 1.2.3 This floor cutter is intended for cutting concrete or asphalt exclusively. The cutting of wood, plastic material or metal (except concrete reinforcements) is not permitted!  
Any other utilisation of this floor cutter is considered inadmissible.  
The manufacturer/supplier is not liable for any damage caused by undue application.

Correct operation also requires following instructions in the operating manual as well as inspection and maintenance procedures.

## 1.3 Organisational Measures

- 1.3.1 Always keep the operating manual close to the machine and easily accessible!
- 1.3.2 Follow all laws and regulations concerning accident prevention and environmental compliance listed in the supplement to this operating manual. These regulations can, for example, apply to the use of dangerous chemicals, personal protective equipment, and traffic laws.

- 1.3.3 Any personnel working on the machine must read this operating manual especially this chapter on safety precautions-prior to beginning. Learning on the job is too late. This especially applies to personnel who occasionally work on the machine (e.g. setup and maintenance crews).
- 1.3.4 Perform regular spot checks to ensure that personnel are doing their jobs in a safe and conscientious manner and that they are adhering to the instructions in the operating manual!
- 1.3.5 Use personal protective equipment whenever necessary or when required by regulations!
- 1.3.6 Pay attention to all safety and danger warning labels located on the machine!
- 1.3.7 Keep all safety and danger warning labels in/on the machine completely legible!
- 1.3.8 Stop the machine and notify the parties in charge when performing safety-related changes on the machine or its operation!
- 1.3.9 Make no alterations and do not add componentry or rebuild the machine without permission from the manufacturer!
- 1.3.10 Use only original spare parts!
- 1.3.11 Perform all scheduled inspections as needed, or use the scheduled intervals outlined in the operating manual!
- 1.3.12 For carrying out maintenance work, adequate workshop equipment is indispensable.

#### **1.4 Qualifications for Selecting Operators; Fundamental Responsibilities**

- 1.4.1 Only personnel of proven reliability is allowed to operate the machine. Observe legal minimum age requirements!
- 1.4.2 Use only qualified and trained personnel. Clearly define staff responsibilities concerning operation of machine, setup, maintenance, and repair works!
- 1.4.3 Ensure that the floor cutter is handled only by persons instructed to do so.
- 1.4.4 Define machine operator's responsibility - also in respect to road traffic regulations - and his ability to object to instructions not in compliance with the safety regulations!
- 1.4.5 Apprentices, new employees, or personnel being trained must be

accompanied at all times by an experienced operator while working on the machine!

- 1.4.6 Any work at the electrical equipment of the floor cutter must be carried out by a qualified electrician only or a trained person under the supervision of a qualified electrician, in accordance with the rules and standards for electronics.

#### 1.5.1 Normal Operation

- 1.5.1.1 Do not perform procedures that may present a safety risk!
- 1.5.1.2 Take steps to ensure the machine is used only when it is in a safe, operational state!
- 1.5.1.3 Machine must be examined for externally visible damage at least once per shift! Report any changes (including performance) to the appropriate personnel at once! If necessary, immediately stop and secure the machine!
- 1.5.1.4 Immediately stop and secure the machine when malfunctioning! Promptly fix the problem!
- 1.5.1.5 Prior to starting work, familiarise yourself with the locality and its environment. The environment may include obstacles within the working and traffic area, safe floor load, necessary protection of the site towards public traffic areas, first aid in the case of an accident.

#### 1.5.2 Using the Machine for Extracurricular Jobs and Maintenance Procedures, e.g. Troubleshooting; Waste Disposal

- 1.5.2.1 Follow the instructions in the operating manual when adjusting, maintaining and inspecting componentry and performing scheduled work. This includes the replacement of parts! Only qualified personnel are allowed to perform these activities.
- 1.5.2.2 Notify operators of any maintenance or additional work prior to performing it! Appoint a supervisor!

- 1.5.2.3 When the machine is completely turned off for maintenance or repair work, it must be safeguarded against an unexpected restart.
- 1.5.2.4 Before cleaning machine with water or with other cleansing agents cover and seal all openings into which, due to safety or functional reasons, water/cleansing agent may not penetrate. Particularly protect endangered electric motors and switches.  
Do not clean the machine by a high pressure steam jet!
- 1.5.2.5 Completely remove all covers/tape after cleaning!
- 1.5.2.6 Tighten any loose screws after performing maintenance or repair work!
- 1.5.2.7 If the protective devices on the machine need to be removed for setting up, maintenance or repairs, they must be reassembled immediately afterwards and tested for their safety features in order to ensure safe operation!
- 1.5.2.8 Dispose of lubrication and auxiliary devices as well as spare parts in a safe and environmentally friendly manner!
- 1.5.2.9 The machine must be operated on circuits with safety switch (FI) only.

## **1.6 Precautions for Special Types of Danger**

### **1.6.1 Electrical Power**

- 1.6.1.1 Only use original fuses with the electrical current for which they were designed! Immediately turn off the machine when encountering electrical problems!
- 1.6.1.2 Any work on electrical equipment must be performed by a qualified electrician only or by trained persons under the supervision by a qualified electrician, in compliance with the regulations for electrical engineering.
- 1.6.1.3 Regularly inspect/check the machine's electrical condition. Problems, such as loose connections (e.g. damaged cables) must be immediately repaired.

### 1.6.2 Dust

- 1.6.2.1 Observe all national regulations and standards when working in small spaces!

### 1.6.3 Noise

- 1.6.3.1 Officially prescribed personal ear protection!

## **1.7 Transport**

- 1.7.1 Ensure that your hoisting gear and load suspension devices have adequate carrying capacity.
- 1.7.2 Have an experienced coordinator direct the lifting process!
- 1.7.3 Lift the machines using only approved lifting equipment as per the instructions in the operating manual (striking points for loading procedures)!
- 1.7.4 Use only a vehicle providing sufficient lift capacity for transporting the machine!
- 1.7.5 Secure the load. Use the appropriate striking points!
- 1.7.6 Turn off the power even when moving the machine only a small distance!  
Before restarting, ensure the machine is securely connected!
- 1.7.7 Always follow the instructions in the operating manual when restarting!

## **2. Description of Machine Componentry**

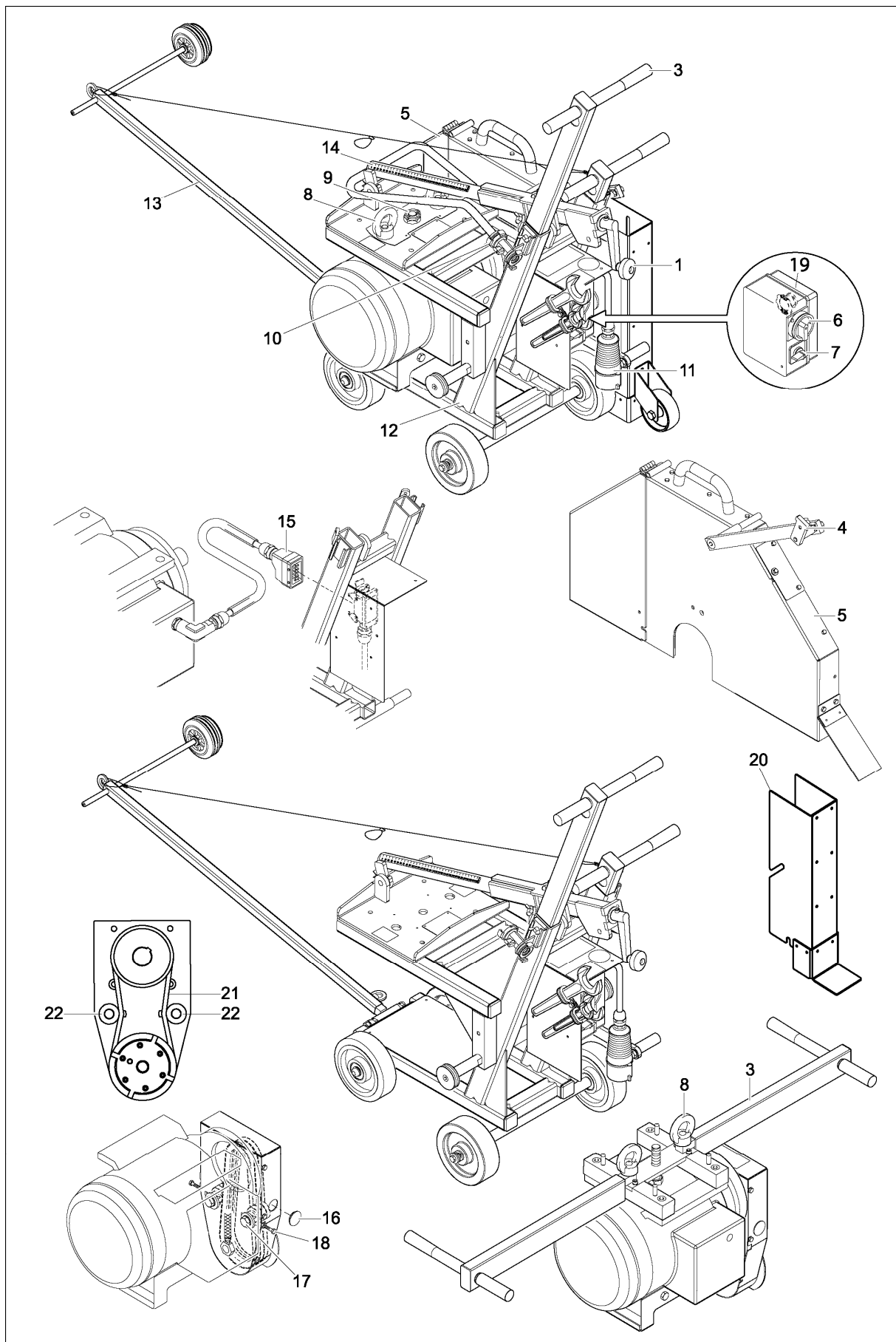
### **2.1 Component Overview**

Pos. 1	Cut depth adjustment
Pos. 2	Locking for cut depth adjustment
Pos. 3	Steering rod
Pos. 4	Fixing of saw hood
Pos. 5	Saw hood
Pos. 6	Main switch
Pos. 7	Star-delta-switch (Eyebolt)
Pos. 8	Motor attachment (Split pin and Hexagon nut)
Pos. 9	Motor attachment
Pos. 10	Water supply
Pos. 11	Connector plug
Pos. 12	Machine frame
Pos. 13	Positioning rod
Pos. 14	Scale for cut depth adjustment
Pos. 15	Motor connector plug
Pos. 16	Protective cap – V-belt tension
Pos. 17	Locking screw
Pos. 18	Straining spindle
Pos. 19	Emergency stop switch
Pos. 20	Splash guard
Pos. 21	V-Belt
Pos. 22	Tension pulley

### **2.2 Protection devices**

Pos. 6	Saw blade protection cap Emergency off switch
Pos. 19	Emergency stop switch
Pos. 20	Splash guard





### 2.3. Technical data

	<b>FS 27- E / 7.5 kW</b>
Cut depth	320 mm (12.6")
Saw blade diameter	800 mm (31.5")
Saw blade holder (bore hole)	25.4 mm (1")
Dimensions L/W/H	1200/650/1090 mm (47"/25"/42,9")
Weight	156 kg (341 lbs.)
Left-/Right Cutting	yes
Drive motor	Electrical motor
Motor output	7.5 kW
Voltage/Frequency	400 V / 50 Hz
Current consumption	16.1 A
Kind of current	3PH + N + PE
Number of revolutions – saw blade	1350 r.p.m.

### 2.4. Noise emitted FS 27-E

Guaranteed sound level

= 96 dB(A)



**Attention!**

**Ear muffs must be worn if a 90 dB(A) noise level is exceeded!**

The acoustic emission measurement was made in consideration of EN ISO 3744, EN 13862 and the guideline 2000/14/EEC.

### 2.5. Vibration of the handle

The vibration total value is among the exposure limit value of 2,5 m/s<sup>2</sup>.

### 2.6 Water pressure

Supply water pressure to the floor cutter should not exceed 5 bar, otherwise use a pressure reducer to limit the water pressure to a max. 5 bar.

### **3. Commissioning**

Prior to starting work, familiarize yourself with the operation of the floor cutter.

- The conditional connections (Point 12.) must be observed concerning the electromagnetic compatibility.

#### **3.1 Start preparation**

- On demand install saw blade (see 5.2 and 5.3)
- Drive floor cutter in position

#### **3.2 Check sense of rotation of saw blade**

- Switch the main switch (Pos. 6) on
- Shortly switch star-delta-switch (Pos. 7) to „star“
- Check sense of rotation of saw blade
  - ❖ Ensure arrow on the saw blade cover

#### **3.3 Change sense of rotation**

- Switch main switch (Pos. 6) off
- Remove feeding cable from plug (Pos. 11)
- Turn phases of plug (Pos. 11) with screw driver
  - ❖ Push white disc inwards and turn it

#### **3.4 Trial run**

- Turn main switch (Pos. 6)
- Put switch (Pos. 7) to „Star“
- Wait until motor obtains an even number of revolutions (constant noise)
- Put switch (Pos. 7) to „delta“



**ATTENTION! Observe that there is always sufficient cooling water provided at the saw blade?**

- ❖ Place positioning rod and saw blade above cutting joint
- Mount water hose on coupling (Pos. 10) and open the water cock
- Slowly start movement downwards by crank (Pos. 1) – (unlock Spring lock ) until saw blade begins to cut
- Put cut depth indicator (Pos. 14) to „Zero“
- Unlock Spring lock and dip saw blade in until desired cut depth is reached (indicator Pos. 14)
  - ❖ Turn crank (Pos. 1), Lock the spring lock
- Slowly start forward movement

Caution!      - Dry cuts are not allowed!  
                    - To less cooling water lead to premature wear or to a defect of the saw blade

## **4. Transport**

### **4.1 To transport:**

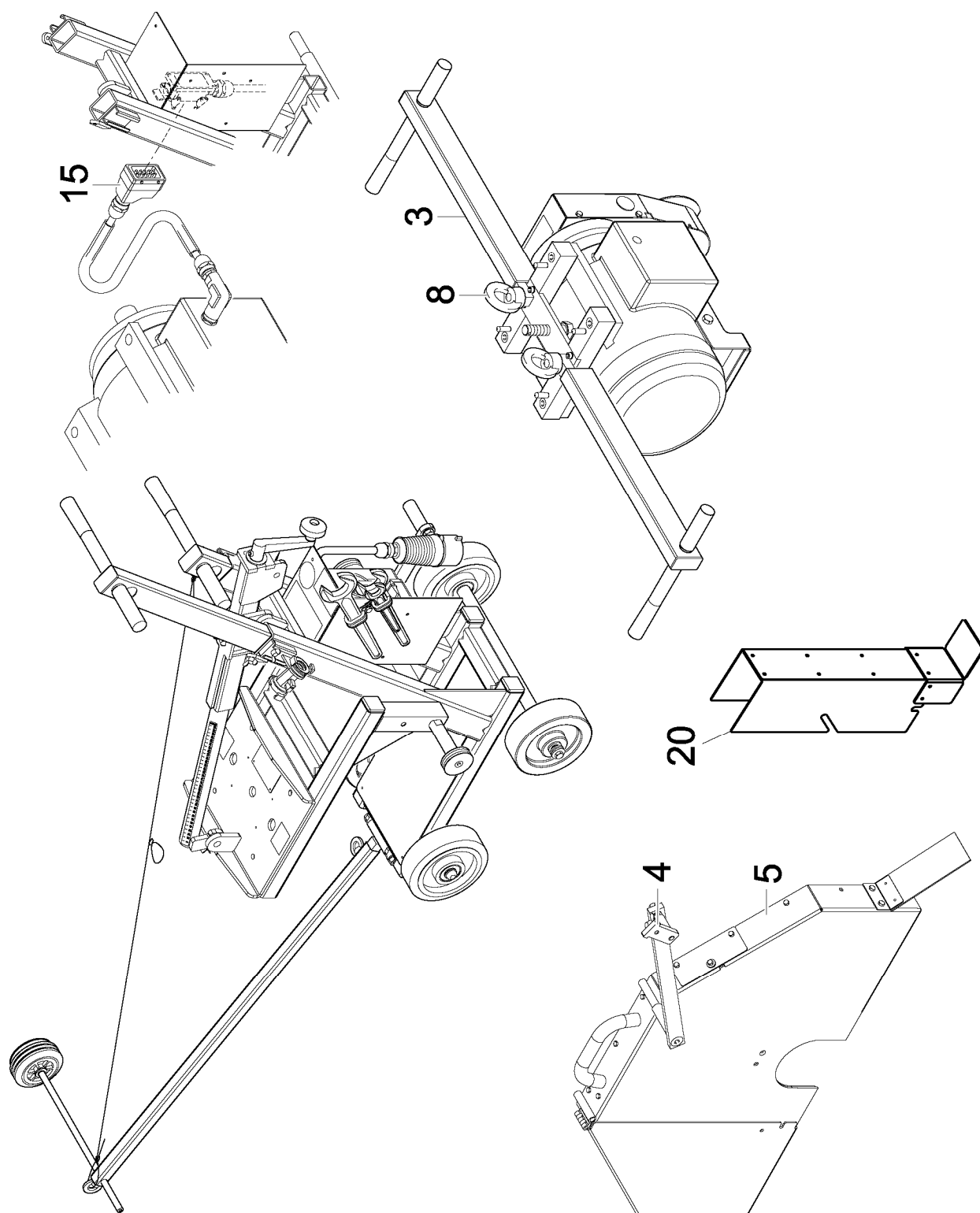
- positioning rod folded up
- lift saw arm up for sufficient ground clearance
- arrest spindle and bolt (Pos. 2)

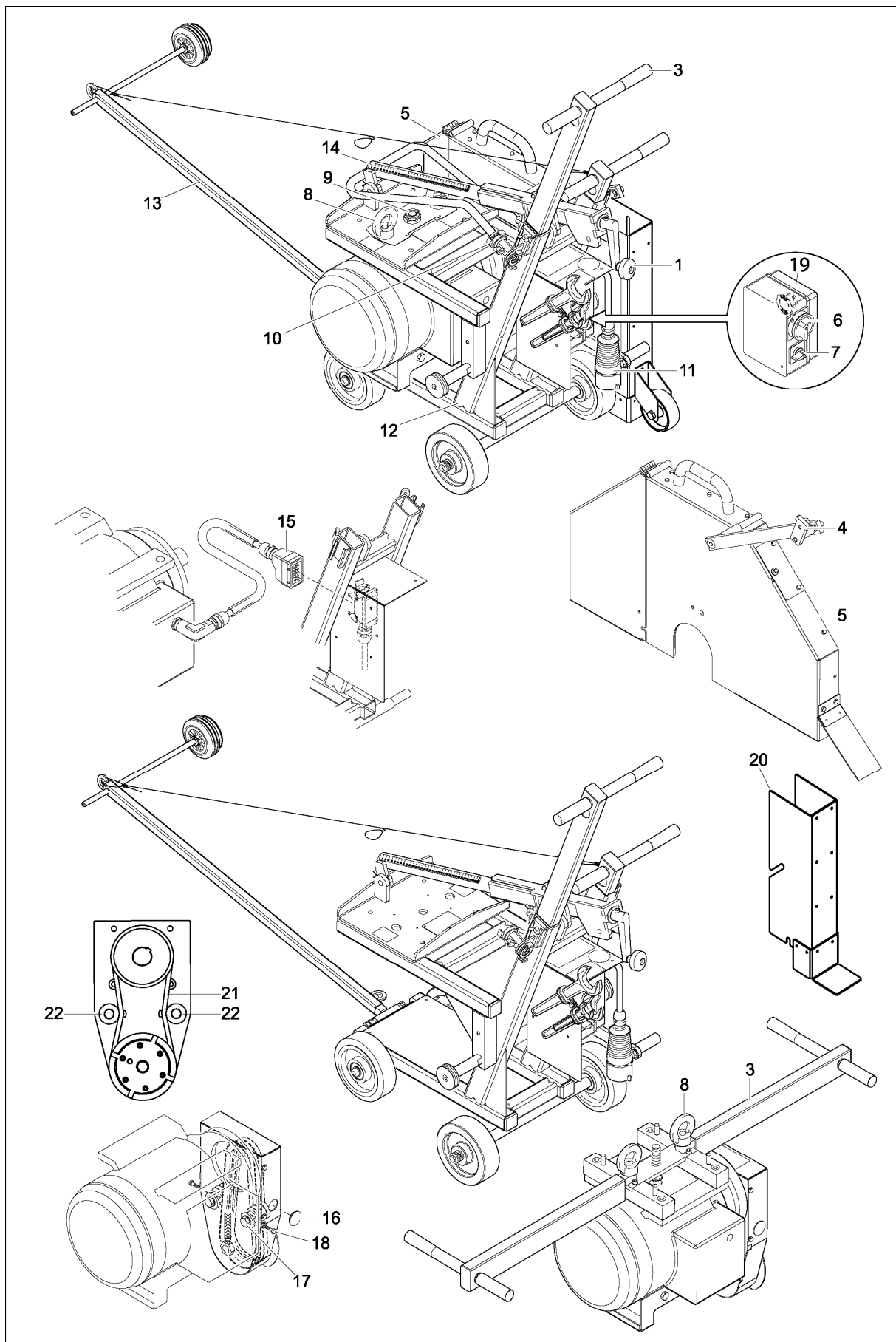
### **4.2 Displacement by crane**

- Observe all points specified under 4.1
- Put crane suspension gear into eye hook (Pos. 8)
- \* Observe weight of machine
- Carefully lift and put down the machine

### **4.3 Dismantle floor cutter in 3 parts**

- Detach wing screw (Pos. 4)
- Remove saw hood (Pos. 5) with rod assembly
- Open plug (Pos. 15)
- Disconnect water hose
- Turn motor totally down via crank handle (Pos. 1)
- Remove ring bolts (Pos. 8)
- Draw-out the steering rods (Pos. 3)
- Remove cotter pin and hexagon nut (Pos. 9)
- Turn motor receiver upwards by crank handle (Pos. 1)
- Fix both steering rods at the motor (Pos. 3) with ring bolts (Pos. 8)
- The motor can be transported by two persons
- Assembly in reverse order





## 5. Operation

### 5.1 Normal cutting operation

**Attention: The machine must be operated on circuits with safety switch (FI) only.**

- 3. Regard the Commissioning
- Adapt forward speed to cut depth and cutting material.



**CAUTION! The floor cutter has the tendency to „climb“ in the front, if the forward feed is too high.**

- Make sure that the saw blade is supplied with sufficient cooling water. (Point 7 Maintenance)
  - \* Only use fresh and clean water!

### 5.2 Change of saw blade

- Set the saw blade into the height
- Switch floor cutter completely off
- Pin up feed line
- Detach wing screw (Pos. 4)
- Draw saw hood holder out of C-rail
- Lift saw hood upwards
- Open flange nut (right-hand thread)
- Pull saw flange - pressure disc and saw blade off
- Clean surface of flange thoroughly.
- Install new saw blade



**ATTENTION! \*Arrows indicating the sense of rotation on saw blade and on protection cap must coincide**

**\* Observe that the tappet of the flange fits into tappet hole provided in saw blade**

- Reinstall flange pressure disc and flange nut
- 



**ATTENTION! Mount the cotter pin!**

- Mount saw hood

### 5.3 Choice of saw blade

See the “Lissmac Diamond Tools” brochure. Only use saw blades recommended by the manufacturer.

#### 5.4 Change from right- to left-cut

- Detach wing screw (Pos. 4)
- Remove saw hood (Pos. 5) with rod assembly
- Open plug (Pos. 15)
- Disconnect water hose
- Turn motor totally down via crank handle (Pos. 1)
- Remove ring bolts (Pos. 8)
- Turn motor receiver approx. 8-10 cm upwards by crank handle (Pos. 1)
- now you could tilt the motor by 180°
- Turn motor receiver again downwards (Pos. 1)



#### **ATTENTION! Adapt screws and pins**

- Mount ring bolt (Pos. 8)
- Mount water hose attachment (Pos. 10) on the other side



#### **Attention! Turn saw blade (see also 5.2)**

- Close plug (Pos. 15)
- Mount saw hood (Pos. 5) (displace rod assembly)
- Start saw blade direction by changing the poles of the plugs (Pos. 11)  
(see also 3.3)

**ATTENTION! Left-hand cutting is the regular working order of the floor cutter, right-hand cuts should be used for short**

**courses only!**

### **6. Switching off**

- Turn switch (Pos. 7) back
- Put main switch (Pos. 6) to „Zero“
- Remove feed line
- Crank saw hood upwards until brakes press the wheel

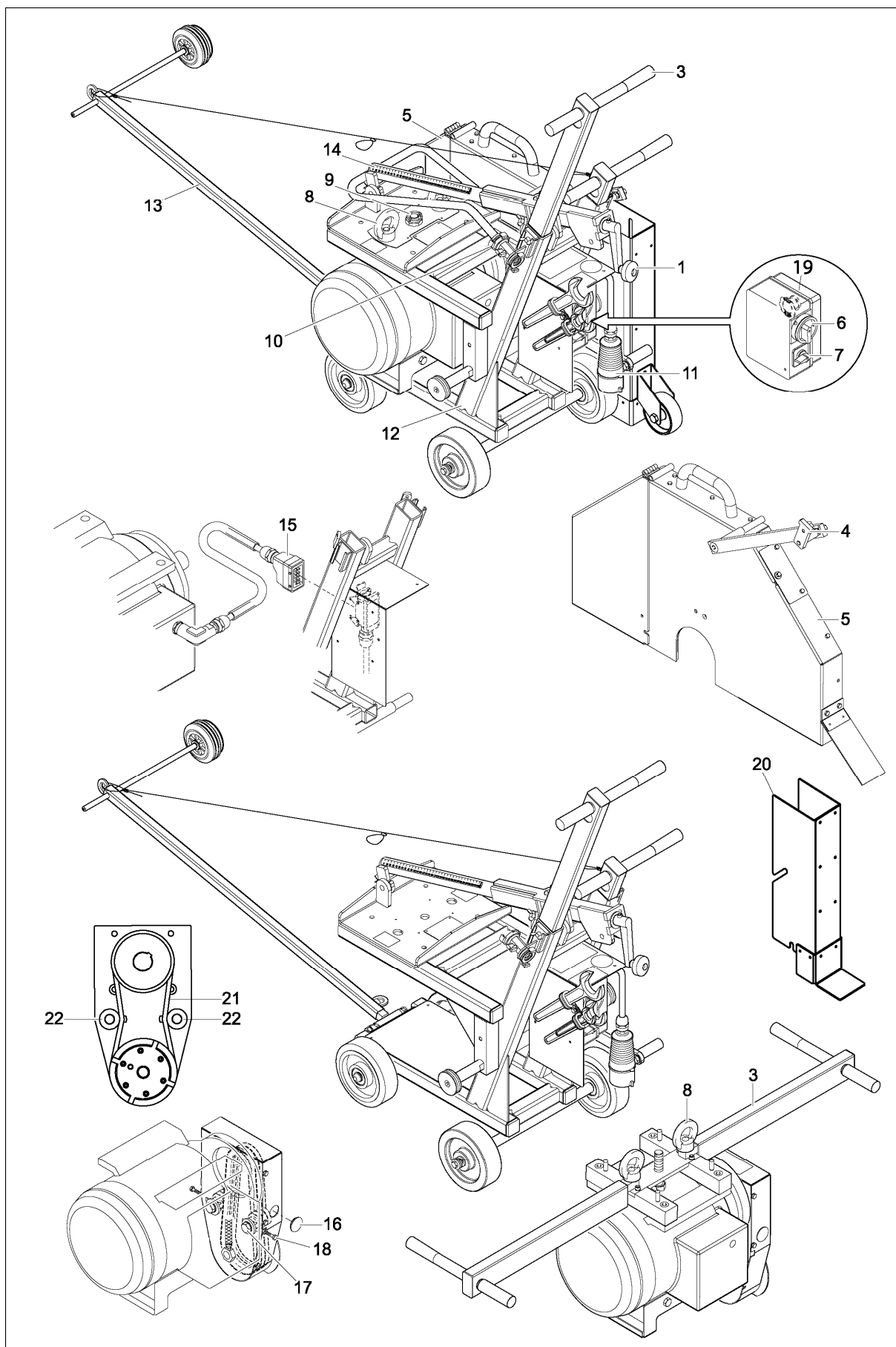
### **7. Maintenance**

	daily	weekly	monthly	half-yearly
Check v-belt saw blade drive (see 8.2)	X			
Check screws (Pos. 8) (screwed-down?)	X			
Grease (Lube nipple) Spring lock - Cutting depth adjustment			X	
Lubricate spindle of cut depth adjustment (Pos. 1) with spray grease			X	

Tighten all screws after approx. 20 working hours!  
Restretch V-belts after approx. 2 working hours!



<b>Date</b>	<b>Operating hours</b>	<b>performed maintenance work</b>	<b>Signature / stamp</b>



## 8. Trouble shooting

### 8.1

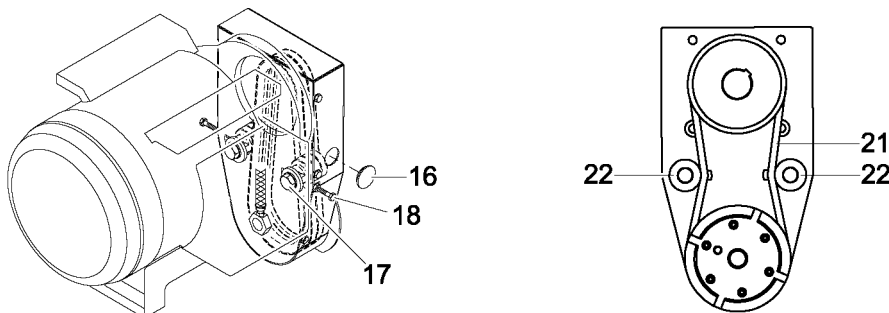
Defect	Possible cause	Remedial action
poor cutting performance saw blade does not move	slack v-belt	restretch, exchange (see 8.3)
no water at saw blade	clogged supply line dirty sieve	clean sieve inside supply line flush water supply line (5-8 bar)

### 8.2 Checking of V-belt tension

- Remove safety cap (Pos. 16)
- At medium expenditure of force, V-belt should yield by one width approx 3mm of belt when pressed down.

### 8.3 Adjusting the V-belt tension

- Take off Protection cap (Pos. 16)
- Loosen locking screw (Pos. 17)
- Tension the V-belt (Pos. 21) evenly above the tensioning rollers (Pos. 22). To do this, tighten or loosen the tensioning rollers on both sides using tensioning screws (Pos. 18)
- Tighten locking screws (Pos. 17)
- Clip on the protective cap (Pos. 16)



### 8.4 Adjustment of the motor protection switch

The motor protection switch in the switch box ensures the securing of the emergency off switch and the disengaging of the thermo sensing device. It is adjusted to 14 A. Securing of the motor is made by the thermo sensing device.

## 10. Guarantee

**The guarantee time is 12 months. The following wearing parts you will get only in guarantee, when the wearing is not due to working conditions.**

Wearing parts are parts, which will be worn out in working conditions due to intended use of a machine. The time of wearing is not defineable in an uniform way, it depends on their application intensity. The wearing parts for each specific machine has to be attended, adjusted and if necessary exchanged in accordance to the user's manual of the producer.

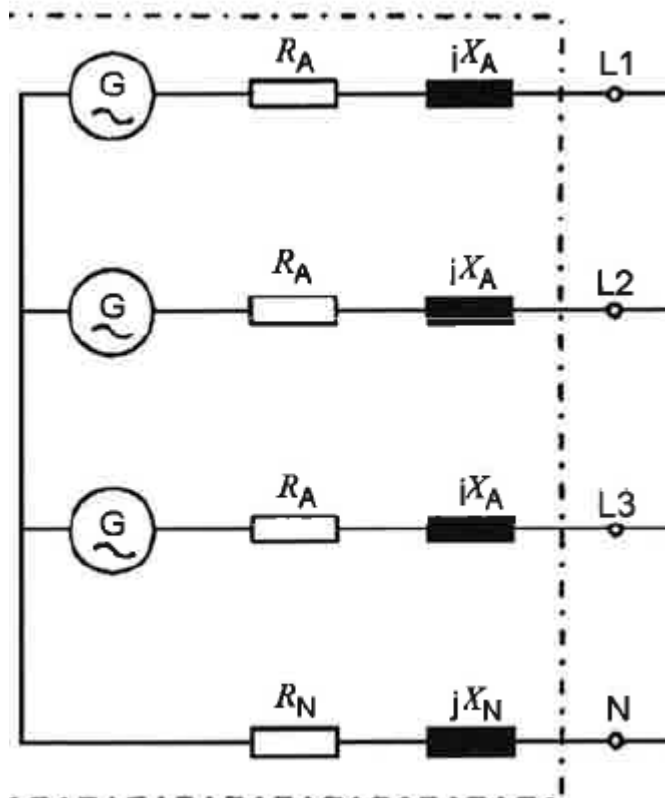
For wearing due to working conditions there is no guarantee.

- Advance- and driving elements as toothed racks, toothed wheels, pinions, spindles, spindle nuts, spindle bearings, ropes, chains, chain wheels, belts
- Washers, cables, hoses, collars, plugs, clutches and switches for pneumatic, hydraulic, water, electricity, fuel
- guidance elements as guiding joints, guiding bushes, guiding rails, rolls, bearing, antislipping devices
- flushing head seal
- sliding- and rolling bearing, which are not running in an oil-bath
- rotary shaft seal and sealing elements
- friction- and overload clutches, brake gears
- graphite brush, collectors
- potentiometer control and manual control elements
- fuses and lamps
- process materials
- fixing materials as plugs, anchor and screws
- bowden wires
- lamellars
- membranes
- spark plugs, glow plugs
- parts of reversing starter as start by rope, start by handle, start by roll, start by spring
- sealing brush, packing rubber, splash guard rags
- filter all types
- driving-, deflection roller and roller lining
- protection elements for rope lays
- running- and driving wheels
- water pumps
- transport roller for cutting material
- drilling-, parting-off- and cutting tools
- conveyor belt
- rubber stripes
- needled felt protection
- energy accumulation

## 11. Disposal

This machine is in subject to directive no. 2002/96EG (WEEE) dated 27.01.2003. The manufacturer is engaged to take back this machine for the disposal. The machine has to be delivered to the manufacturer or to the named point of acceptance exempt from charges.

## 12. Conditional connections according to EN 61000-3-3:2009 or IEC 61000-3-11



$R_A=0.15\Omega$   
 $jX_A=0,1\Omega$  at 50 Hz  
 $R_N=0.1\Omega$   
 $jX_N=0.06\Omega$  at 50 Hz

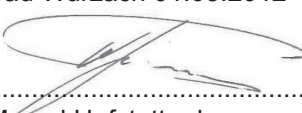
This EC Declaration of Conformity is valid for the following machine:

**LISSMAC Floor cutter FS 27 E.**



This declaration relates exclusively to the machine in the state in which it was placed on the market, and excludes components which are added and/or operations carried out subsequently by the final user.

It is confirmed that the machine conforms to the relevant provisions of Directive 2006/42/EC. In line with this, further directives and standards were taken into account and are listed below.

<b>Producer:</b>	LISSMAC Maschinenbau GmbH Lanzstrasse 4 D-88410 Bad Wurzach
<b>Storage of the technical documents by:</b>	Andreas Buschle (Technischer Redakteur) LISSMAC Maschinenbau GmbH Lanzstrasse 4 D-88410 Bad Wurzach
<b>Description of machine:</b>	Floor cutter FS 27 E Cutting depth max. 320 mm max. Saw blade Ø 800 mm Electric motor: 7.5 kW Serial Number: F22
<b>Measured sound power level:</b>	95 dB
<b>Guaranteed sound power level <math>L_{WA}</math>:</b>	96 dB
<b>Applied procedure of conformity evaluation:</b>	Internal control of production (RL 2000/14/EG Annex V)
<b>Regulations:</b>	2006/42/EG 2000/14/EG 2002/44/EG DIN EN 13862 DIN EN 12100 DIN EN 60204-1 EN 55014-1:2006 + A1:2009 EN 55014-2:1997 + Cor. 1997 + A1:2001 + A2:2008 EN 61000-3-11:2000 & EN 61000-3-12:2005 IEC 61000-3-11 (Conditional connections: $RA=0,15\Omega$ , $jXA=0,1\Omega$ bei 50 Hz, $RN=0,1\Omega$ , $jXN=0,06\Omega$ bei 50 Hz)
<b>Authorized person legally responsible:</b>	LISSMAC Maschinenbau GmbH Gewerbepark West – Lanzstrasse 4 88410 Bad Wurzach Tel.: (07564) 307-0, Fax: (07564) 307-500 Mail: lissmac@lissmac.com — www.lissmac.com  Bad Wurzach 01.03.2012  ..... Marcel Hofstetter by proxy (Head of Development Construction Technology)

